High Pressure Fog System

- Reduces temperatures quickly and uniformly with minimal energy use
- Minimizes heat stress which improves feed conversion for increased production
- Easy to retrofit your current ventilation system
- Made from corrosion resistant materials for long life
- Anti-drip brass nozzles with end of line auto drain valve help keep your floor dry
- Reduces heat stress mortalities

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**WARRANTY**

One year is our standard warranty unless specified on our literature or in the installation instructions/user manuals, for pump warranty see pump manual.

J&D Mfg. warrants all products are free from defects in materials and workmanship under normal use for the period of one year from date of purchase, warranty does not cover normal or regular wear and tear. J&D Mfg can repair or replace at our option, any product or part of the product that is found to be defective. Our warranty applies to materials only and does not include return freight, delivery, loss or damage to personal property, cost of removal or installation, any incidental or consequential damages or labor. This warranty does not apply to products which are misused, abused, altered, improperly installed or subject to negligence. All warranties must be approved through our warranty department. The original purchaser must present a copy of the invoice for the defective product.

**RECOMMENDED TOOLS & SUPPLIES FOR INSTALLATION AND ASSEMBLY (NOT PROVIDED)**

- Safety Glasses
- 1/2” 9/16” Sockets
- Socket Wrench
- Nylon Tube Cutter
- Flat Head Screwdriver
- 1/2” 9/16” 3/4” Combination Wrenches
- PTFE Tape
- PVC Primer & PVC Glue/Cement
- Brushes or Swabs for PVC Primer & PVC Glue/Cement if not provided with product
- 3/8” Drill Bit
- #3 Phillips Driving Bit
- Drill
- Measuring Tape
- 3 MM Hex Key

**INSTALLATION**

Please read over all instructions carefully before you begin. If you have any questions please call your local dealer, or contact J&D Manufacturing at 1-800-998-2398.
**Water Quality Requirements**

Thorough water testing and treatment of your intended water supply by qualified water treatment professionals is required to minimize mineral deposits and corrosion that may block or erode nozzles.

Showed are the basic parameters required of your water supply.

Additional requirements by your water treatment professionals may be justified.

Damage or clogging of nozzles or other elements of J&D’s High Pressure Fogging system due to insufficiently treated water will not be covered by warranty.

<table>
<thead>
<tr>
<th>Test</th>
<th>Required Parameters</th>
</tr>
</thead>
<tbody>
<tr>
<td>Hardness</td>
<td>Less than 7gpg (120 parts per million or milligrams per liter)</td>
</tr>
<tr>
<td>PH</td>
<td>7.0 or higher</td>
</tr>
<tr>
<td>Dissolved Metals</td>
<td>Listed are the most common and problematic. Consult with your water specialist on what additional dissolved metals you may need to correct.</td>
</tr>
<tr>
<td>Iron</td>
<td>Less than 0.3 parts per million</td>
</tr>
<tr>
<td>Manganese</td>
<td>Less than 0.05 parts per million</td>
</tr>
<tr>
<td>TDS (Total Dissolved Solids)</td>
<td>Less than 500 milligrams per liter</td>
</tr>
</tbody>
</table>

**Filter & Motor Space Requirements**

The minimum space requirements needed for the filtration assembly are 54” in width and 37” in height.

The minimum space requirements for the motor and pump shelf assembly are 31” in width and 37” in height.

Provided 3/4” x 5’ Braided Hose for connecting filter assembly to pump allows for a 4’ distance between the filtration assembly and the motor pump shelf assembly, however this distance can be extended if a longer (not provided) hose is acquired.

**Filter & Motor Space Recommendations**

Due to the nature of setup and maintenance of a filtration system, it is recommended that it be located in an area that has a floor drain or is some way protected so that water will not damage materials or structure. Additional precautions should be taken to ensure that water will not come in contact with electrical cords or outlets as this may result in severe injury or even death.
VHPF2520C - 3 Stage 2½” Filter Kit

- (6) PP10461 3/4”x1” Adapter
- (2) SS0T 1”x1”x1/2” Tee
- (2) VHPR145 Hose Clamp
- (1) VHPR146 1” Spigot x 3/4” FPT Reducer Bushing
- (1) PP10815 Anti-Seize Lubricant 2 Gram Single Use Pouch
- (1) VHPR147 Male Adapter 3/4” MPT x 3/4” Insert
- (2) VHPR148 Brass Adaptor 3/4” ID Barb x 3/4” Male Hose Thread
- (1) VHPR149 Water Supply Low Pressure Gauge
- (1) VHPR133 2-1/2” Filter Housing Wrench
- (1) VHPR151 1” PVC Tubing 2’ Stick
- (1) VHPR152 3/4” Braided Hose 5’ Length
- (1) VHPR136 20 Micron 2-1/2” Filter
- (1) VHPR137 5 Micron 2-1/2” Filter
- (1) VHPR138 1 Micron 2-1/2” Filter
- *(12) HD10464 Phillips Pan Head Screw #14–10 x 3/4”

Set of 3 Filter Size Labels for Mounting Brackets

Mounting Bracket for 2-1/2” Filter Housing

3/4” Braided Hose 5’ Length

2-1/2” Filter Housing Assembly

3/4” ID Barb x 3/4” Male Hose Thread

20 Micron Replacement Filter

5 Micron Replacement Filter

1 Micron Replacement Filter

1 Micron Replacement Filter

Set of 3 Filter Size Labels for Mounting Brackets

20 Micron Replacement Filter
**VHPF4520C - 3 Stage 4½” Filter Kit**

(1) SS01 1" Ball Valve
(1) SS03 1" One Way Check Valve
(2) SS19 1/2"x1/4" Reducer
(6) VHPR143 1"x1" Adapter
(1) VHPR132 4-1/2” Filter Housing Wrench
(1) VHPR151 1" PVC Tubing 2’ Stick
(1) VHPR152 3/4” Braided Hose 5’ Length
(1) VHPR140 20 Micron 4-1/2” Filter
(1) VHPR144 5 Micron 4-1/2” Filter
(1) VHPR141 1 Micron 4-1/2” Filter
(1) VHPR145 Hose Clamp
(1) VHPR146 1” Spigot x 3/4” FPT Reducer Bushing
(1) VHPR147 Male Adaptor 3/4” MPT x 3/4” Insert
(1) VHPR148 Brass Adaptor 3/4” ID Barb x 3/4” Male Hose Thread
(1) VHPR149 Water Supply Low Pressure Gauge
(3) VHPR153 Mounting Bracket for 4-1/2” Filter Housing
(1) PP10815 Anti-Seize Lubricant 2 Gram Single Use Pouch
(1) VHPR123 Adapter 3/8” Slip Lock x 3/8” MIPT
(2) VHPR123 4-1/2” Filter Housing Wrench
(1) 20 MICRON REPLACEMENT FILTER
(1) 5 MICRON REPLACEMENT FILTER
(1) 1 MICRON REPLACEMENT FILTER
Set of 3 Labels Indicating Filter Size for Mounting Brackets
(20) 20 MICRON REPLACEMENT FILTER
(20) 5 MICRON REPLACEMENT FILTER
(20) 1 MICRON REPLACEMENT FILTER

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**Section D - Parts Identification**
VHPRSHELF - Shelf for Motor and Pump

Hardware Packet Contents

(1) Shelf

(2) Support Brackets

Hardware Packet Contents

(1) Large J&D Manufacturing Label

(1) Narrow J&D Manufacturing Label

Another Quality Product made by J & D Mfg. Eau Claire, Wis. 54701

Attaching Top of Brackets to Shelf

- *(2) 3/8"-16 x 1" Hex Bolt
- *(2) 3/8"-16 Nylock Nut

Attaching Pump to Motor

- *(4) 3/8"-16 x 1" Hex Bolt
- *4) 3/8" Split Lock Washer

Mounting Motor to Shelf

- *(4) 3/8"-16 x 1" Hex Bolt
- *(4) 3/8"-16 Nylock Nut
- *(4) 5/16"-18x3/4" Carriage Bolt
- *(4) 5/16"-18 Nylock Flange Nut

C-Face Motors

Each model of J&D C-Face pump motors will vary in size, configuration of components, and appearance, however, the functionality and purpose of the components remain the same.

Single Phase 3 Phase

VHPM1 VHPM13
VHPM2 VHPM33A
VHPM3 VHPM53
VHPM5 VHPM103-CFACE
Pumps
Each model of J&D pumps will vary in size, configuration of components, and appearance, however, the functionality and purpose of the components remain the same. For detailed pump information please refer to the separate pump manual.

**VHPP13 VHPP30**

- Adjustable Pressure Unloader
- 3/8" FIPT
- 3/4" Female Hose Thread
- Breather Valve/Oil Dipstick

**VHPP41**

- Adjustable Pressure Unloader
- 3/8" FIPT
- 3/4" Female Hose Thread
- Breather Valve/Oil Dipstick
- Flex Coupler

**VHPP57**

- Adjustable Pressure Unloader
- 3/8" FIPT
- 3/4" Female Hose Thread
- Breather Valve/Oil Dipstick
- Flex Coupler

**VHPP137**

- Adjustable Pressure Unloader
- 3/8" FIPT
- 3/4" Female Hose Thread
- Breather Valve/Oil Dipstick
- Flex Coupler
### 3/8” Slip Lock Connectors Compatible with VHPR122 High Pressure Nylon Tube

<table>
<thead>
<tr>
<th>Connector</th>
<th>Description</th>
<th>Part Number</th>
<th>ID Details</th>
<th>OD Details</th>
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<tbody>
<tr>
<td>VHPR123</td>
<td>Adapter</td>
<td>3/8” MIPT</td>
<td>3/8” Slip Lock</td>
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<tr>
<td>VHPR134</td>
<td>Elbow</td>
<td>3/8” Slip Lock</td>
<td>3/8” Slip Lock</td>
<td>3/8” Slip Lock</td>
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<tr>
<td>VHPR154</td>
<td>Splice</td>
<td>3/8” Slip Lock</td>
<td>3/8” Slip Lock</td>
<td>3/8” Slip Lock</td>
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<tr>
<td>VIEC1000C</td>
<td>Tee</td>
<td>3/8” Slip Lock</td>
<td>Nozzle Port</td>
<td>3/8” Slip Lock</td>
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<tr>
<td>VIEC1000B</td>
<td>Tee</td>
<td>3/8” Slip Lock</td>
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<td>3/8” Slip Lock</td>
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### 1/2” Flare Connectors Compatible with VHPR000, VHPR002, VHPR003 Stainless Steel Lines

<table>
<thead>
<tr>
<th>Connector</th>
<th>Description</th>
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<th>ID Details</th>
<th>OD Details</th>
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</thead>
<tbody>
<tr>
<td>VHPR108</td>
<td>Tee</td>
<td>1/2” Female Flare Swivel Nut</td>
<td>1/2” Female Flare Swivel Nut</td>
<td>1/2” Flare</td>
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<tr>
<td>VHPR124</td>
<td>Coupler</td>
<td>1/2” Female Flare Swivel Nut</td>
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<td>1/2” Flare</td>
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<tr>
<td>VHPR126</td>
<td>Coupling</td>
<td>3/8” FIPT</td>
<td>3/8” FIPT</td>
<td>1/2” Flare</td>
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<tr>
<td>VHPR128</td>
<td>Union</td>
<td>1/2” Flare</td>
<td>3/8” MIPT</td>
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<tr>
<td>VHPR129</td>
<td>Union</td>
<td>1/2” Flare</td>
<td>3/8” MIPT</td>
<td>1/2” Flare</td>
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<tr>
<td>VHPR131</td>
<td>Plug</td>
<td>Plug 3/8” FIPT</td>
<td>Plug 3/8” FIPT</td>
<td>1/2” Flare</td>
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</tbody>
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### VHPR163 - 2000 psi Ball Valve

- 3/8” FIPT
- 3/8” FIPT

### VHPR122 - Tube 3/8” H.P. Nylon
## Nozzles

<table>
<thead>
<tr>
<th>VHPR110 - Nozzle</th>
<th>VHPR111 - Nozzle</th>
<th>VHPR106 - Nozzle</th>
<th>VIEC1000I - Nozzle</th>
<th>VHPR107 - Nozzle</th>
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<tbody>
<tr>
<td>0.02 GPM</td>
<td>0.03 GPM</td>
<td>0.05 GPM</td>
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<tr>
<td>Anti Drip Nozzle</td>
<td>Anti Drip Nozzle</td>
<td>Anti Drip Nozzle</td>
<td>Valve Nozzle</td>
<td>Nozzle Plug</td>
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## VHPR162 - Auto Drain Kit

<table>
<thead>
<tr>
<th>VHPR120 - O-Ring</th>
<th>VHPR123 - Adapter</th>
<th>VHPR125 - Coupling</th>
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<tbody>
<tr>
<td>7/16&quot; ID x</td>
<td>3/8&quot; Slip Lock</td>
<td>3/8&quot; FIPT</td>
</tr>
<tr>
<td>11/16&quot; OD</td>
<td>3/8&quot; MIPT</td>
<td>1/2&quot; Flare</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>VIEC1000C - Tee</th>
<th>VIEC1000G - Plug</th>
<th>VIEC1000I - Nozzle</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td></td>
<td>Valve Nozzle</td>
</tr>
</tbody>
</table>

## VHPR2002 Series - 20’ Long SS Lines with 0.02 GPM Nozzles

Note: Spacing and quantity of nozzles is dependent on model purchased.

## VHPR2003 Series - 20’ Long SS Lines with 0.03 GPM Nozzles

Note: Spacing and quantity of nozzles is dependent on model purchased.

## VHPR2000 - 20’ Long SS Line (No Nozzles or Nozzle Ports)
**Parts Identification**

- **SS3012** - 30" Stainless steel panel fan ring kit with hose connector and (12) 0.02 GPM Nozzles

- **VHPR121** - 3/4" ID Cable Clamp for Tube and Pipe

- **VHPR160** - 18" Mounting Rod with Hardware to use with VHPR159 Mounting Clip

- **VHPR159** - (10) Black Poly Mounting Clip for 1/2" OD HPF Line

- **VIEC1000M** - 3/8" Slip Lock 1/4" Flare

- **SS3012 - 30" High Pressure Fog Ring Kit with X-Frame**

- **VHPR110** - Nozzle 0.02 GPM Anti Drip Nozzle

- **Cable Ties**

- **Hanging Pegs**

- **(6)** Black Poly Mounting Clip for 1/2" OD HPF Line
SS3011 - 30” High Pressure Fog Ring Kit

SS3011
30” Stainless steel panel fan ring kit with hose connector and (12) 0.02 GPM Nozzles

SS36SH6 - 13” 6 Way High Pressure Fog Cross

SS36SH6
13” Stainless steel fogging cross with hose connector and (6) 0.008 nozzles

SS36SH - 13” 4 Way High Pressure Fog Cross

SS36SH
13” Stainless steel fogging cross with hose connector and (4) 0.008 nozzles
### PVC Gluing Guidelines

Wipe primer around the pipe end and into the fitting to prepare it for the glue/cement. Let it dry about 10 seconds. Spread an even layer of glue/cement on the same surfaces. To keep excess glue/cement from being pushed into water piping, don’t apply too much to the inside of the socket on the fitting. At this point you have to work fast to complete the assembly. Align the fitting and pipe about a quarter turn from their final orientation. Then twist the fitting a quarter turn as you press it onto the pipe. Twisting the fitting helps spread the glue/cement evenly to ensure a solid joint. Hold the pipe and fitting together for about 30 seconds until the cement grabs. If you let go too soon, the pipe may push out of the fitting, resulting in a weak joint.

**NOTE:** PVC primer and PVC glue/cement are not included. When purchasing make sure both are for use with PVC. Read the PVC primer and PVC glue/cement manufacturer’s directions and warnings before using and apply all safety recommendations.

### PTFE Tape & Tightening Guidelines

Hold the fitting and starting at the inner end of the threads, wrap PTFE tape tightly and evenly clockwise and upwards in a helical fashion until all but the end thread is covered. Leaving the end thread bare makes it easier to get the thread started during assembling of joints. Continue to wind the thread clockwise and downwards back to where you started then once more towards end of fitting. This method will provide industry standard of three layers of PTFE tape.

Screw the male thread into the female union by hand until tight, then using a wrench rotate the fitting an additional 1-2 turns, **DO NOT OVER TIGHTEN**.

**NOTE:** Some fittings may come with a layer of dried white PTFE sealant that was previously applied to the threads by the manufacturer of the connector. **DO NOT** add additional PTFE tape to these fittings; just assemble as is.

### 1/2” Flare Connector with Required O-Ring Guidelines

1/2” flare connector ends require an o-ring to complete the union. Insert the o-ring into the union and position it so it does not block the waterway. With o-ring in place screw the male thread into the female union by hand until tight; using a wrench rotate the fitting an additional 1/2 to 1 turn. **DO NOT OVER TIGHTEN**.

**NOTE:** Stainless steel line ends have a 1/2” flare nut on each end and include the required o-rings needed for this connection. The purchase of additional o-rings (VHPR120) is only required for replacement if needed or when the 1/2” male flare connector is used with other 1/2” female flare connectors.
Slip Lock Guidelines

Slip lock connectors require the nylon tube be cut straight, cleanly, and without crimping or deforming the tube while cutting.

If the other end of the fitting is not a slip lock, connect that first.

Insert the end of the nylon tube into the slip lock until you meet some resistance then push it in another 1/2” or so until it stops.

If you need to remove the nylon tube from the slip lock, the system must be depressurized. Then push the metal slip lock collar back into the fitting and pull the nylon tube out.

NOTE: Once the nylon tube has been fully inserted into a slip lock and is removed, even for a short time, 1” of nylon tube (the amount that was inserted into the slip lock) must be trimmed off or it will not seal properly. Keep this in mind if you intend to disassemble your system seasonally as you will want to provide additional tubing to those sections to allow for yearly trimming until you are required to replace your nylon tubing.

High Pressure Nylon Tube Guidelines

When system is running the high pressure nylon tube will vibrate and jump causing nearby sharp or abrasive surfaces to cut or wear a hole in the nylon tube. Rubber grommets, pieces of rubber mats, etc., should be used to protect the tube.

3/8” High Pressure Nylon Tube
Preparing 1" PVC Tubing 2' Stick (VHPR151) for Assembly

Measure and mark the tube into (6) 4" sections.

Using the marks just made and a fine toothed saw cut tubing into sections.

Clean and deburr each end of cut tube.

Before Filter Tee Assembly

Following the PVC Gluing Guidelines in Section E, prime and glue a section of 4" tube, tee (SSOT), and another section of 4" tube as shown below.

After Filter Tee Assembly

Following the PVC Gluing Guidelines in Section E, prime and glue a section of 4" tube, tee (SSOT), and reducer bushing (VHPR146) as shown below.

Check and Ball Valve Assembly

Following the PVC Gluing Guidelines in Section E, prime and glue check valve (SS03), a section of 4" tube, and ball valve (SS01) as shown below.

Pressure Gauge Assembly

Following the PTFE Tape & Tightening Guidelines in Section E, tape and assemble both pressure gauges (VHPR149) to a reducer (SS19) as shown below.
2-1/2" Filter Cap Assembly

Remove the caps from each of the filter housings (VHPR135).
Following the PTFE Tape & Tightening Guidelines in Section E, tape and assemble two threaded adapters (PP10461) to each filter housing cap as shown below.

Set all three caps on a flat surface and arrange caps so IN and OUT are as shown below.
Following the PVC Gluing Guidelines in Section E, prime and glue a section of 4" tube between each cap as shown below.

Attaching Brackets to 2-1/2" Filter Cap Assembly

Using either a #3 phillips head hand driven screwdriver or a #3 phillips head drill bit and drill with its clutch/torque adjusted to not strip the holes, secure the three filter mounting brackets (VHPR142) to the filter cap assembly using (4) #14–10 x 3/4" phillips pan head screws per bracket as shown below.
If your filter system uses 2-1/2” filter housings, proceed to Step 10.

4-1/2” Filter Cap Assembly

Remove the caps from each of the filter housings (VHPR139).

Following the PTFE Tape & Tightening Guidelines in Section E, tape and assemble two threaded adapters (VHPR143) to each filter housing cap as shown below.

Set all three caps on a flat surface and arrange caps so IN and OUT are as shown below.

Following the PVC Gluing Guidelines in Section E, prime and glue a section of 4” tube between each cap as shown below.

Attaching Brackets to 4-1/2” Filter Cap Assembly

Using either a #3 phillips head hand driven screwdriver or a #3 phillips head drill bit and drill with its clutch/torque adjusted to not strip the holes, secure the three filter mounting brackets (VHPR153) to the filter cap assembly using (4) #14–10 x 3/4” phillips pan head screws per bracket as shown below.
Mounting Filter Cap Assembly

To provide the space needed to access and service the filters once system is installed, measure and mark 37" from the floor as shown below. Align the top of the filter mounting plates to this mark and prepare the (4) locations per bracket indicated below for the installation hardware (not included). Secure the mounting plate to your chosen location.

**NOTE:** Mounting location and installation hardware (not included) must be able to withstand the weight of 90lbs, the assembled unit when in use and full of water.
Assembling Tees to Mounted Filter Assembly

Following the PVC Gluing Guidelines in Section E, prime and glue the Before Filter Tee Assembly from Step 2 to the IN side of the Filter Cap Assembly and the After Filter Tee Assembly from Step 3 to the OUT side of the Filter Cap Assembly as shown below.

Assembling Gauges to Tees

Following the PVC Gluing Guidelines in Section E, prime and glue one of the Pressure Gauge Assemblies from Step 5 to the Before Filter Tee Assembly and the other Pressure Gauge Assembly from Step 5 to the After Filter Tee Assembly as shown below.

Assembling Check & Ball Valve to Mounted Filter Assembly

Following the PVC Gluing Guidelines in Section E, prime and glue the Check & Ball Valve Assembly from Step 4 to the Before Filter Tee Assembly as shown below.

Install ball valve with the lever away from the wall so lever can be turned without interference.
Assembling Adapter to Mounted Filter Assembly

Following the PTFE Tape & Tightening Guidelines in Section E, tape and assemble male adapter (VHPR147) to Before Filter Tee Assembly as shown below.

Attaching Labels to Bracket of Mounted Filter Assembly

Attach the labels that indicate filtration size to the mounting brackets as shown below, this will aid in filter maintenance and replacement in the future.

Connecting Water Source to Mounted Filter Assembly

With water shut off and following the PVC Gluing Guidelines in Section E, connect the water source to the check valve.
Section G
Motor & Pump Shelf Assembly & Installation

If your structure has studs 24” on center, proceed to **Step 4**.

### Mounting Shelf Assembly to Structure that has Studs 16” On Center

Prepare the (8) locations indicated below for the installation hardware (not included) and secure the mounting shelf to your chosen location as shown below.

**NOTE:** Mounting location and installation hardware (not included) must be able to withstand the weight of 145 lbs, the assembled shelf with motor and pump assembly.

1. **Assemble Shelf Support Brackets**
   
   Using a 9/16” wrench and 9/16” socket and socket wrench assemble (2) shelf braces so the mounting tabs are behind the shelf lip and secure with (2) 3/8”-16 x 1” Hex Bolts and (2) 3/8”-16 Nylock Nuts as shown below.
Secure Shelf Support Brackets to Mounting Shelf and Structure

Prepare the (2) locations indicated below for the installation hardware (not included) and secure the shelf support bracket to the mounting shelf and structure as shown below.

3

Proceed to Step 7.

Mounting Shelf Assembly to Structure that has Studs 24” On Center

Prepare the (6) locations indicated below for the installation hardware (not included) and secure the shelf assembly and bottom of support brackets to your chosen location as shown below.

NOTE: Mounting location and installation hardware (not included) must be able to withstand the weight of 145 lbs, the assembled shelf with motor and pump assembly.

4
Assemble Shelf Support Brackets
Using a 9/16” wrench and 9/16” socket and socket wrench assemble (2) shelf braces so the mounting tabs are behind the shelf lip and secure with (2) 3/8”-16 x 1” Hex Bolts and (2) 3/8”-16 Nylock Nuts as shown below.

Secure Shelf Support Brackets to Mounting Shelf and Structure
Prepare the (2) locations indicated below for the installation hardware (not included) and secure the shelf support bracket to the mounting shelf and structure as shown below.

Applying Labels to Mounting Shelf Assembly
Clean and dry the (2) locations indicated below and apply the J&D labels as shown below.
Preparing Pump Motor for Assembly
Apply the contents of the PP10815 anti-seize lubricant packet onto the shaft of the motor as shown.

If the pump for your system is VHPP41, VHPP57, or VHPP137, proceed to Step 3.

Assembling VHPP13 or VHPP30 Pump to Motor
Using a 9/16" socket and (4) 3/8"-16 x 1" Hex Bolts and (4) 3/8" Split Lock Washers, assemble and secure the pump to the motor as shown below.

If the pump for your system is VHPP13 or VHPP30, proceed to Step 5.
Secure the Flex Coupler to the VHPP41, VHPP57, or VHPP137 Pump Shaft and Motor Shaft.

Slide the flex coupler halves as far as they will go onto the pump shaft and motor shaft as shown below. Secure using a 3 MM Hex Key to tighten the set screws. The set screw on the flex coupler half that is inserted into the bell and onto the pump shaft can be accessed using the slit in the top of the bell as indicated below.

Assembling VHPP41, VHPP57, or VHPP137 Pump to Motor

Using a 9/16” socket and (4) 3/8”-16 x 1” Hex Bolts and (4) 3/8” Split Lock Washers, assemble and secure the pump to the motor as shown below.
Installing the Pump Dipstick/Breather Valve

On the top of the pump will be a red cap, remove the red cap, insert dipstick/breather valve, and secure by hand turning until snug.

Attach Motor Pump Assembly to Motor Pump Shelf

Align the motor foot mount with a matching set of pre-drilled mounting holes in the shelf top. Using one of the below matched tool and hardware combinations that matches your motor foot mount, secure motor pump assembly to shelf top.

- 9/16" wrench and 9/16" socket - (4) 3/8"-16 x 1" Hex Bolts and (4) 3/8"-16 Nylock Nuts
- 1/2" socket - (4) 5/16"-18x3/4" Carriage Bolts and (4) 5/16"-18 Nylock Flange Nut

Connecting Power to the Motor

- Install manual disconnect switch inside building adjacent to motor.
- Route wire to motor with drip loop and secure. Drip loop will drain accumulated moisture away from the motor.
- Configure internal wires to match supply voltage and wire according to motor nameplate.
Section I - Hanging & Connecting Stainless Steel Lines

**Stainless Steel Line Hanging /Securing Requirements**

1. Stainless steel lines require support at least every 8’.
   
   NOTE: Mounting location and hardware (not included) must be able to withstand the weight of 11 lbs per 20’ of stainless steel line.

If your system does not require the use of cable clamps, proceed to Step 3.

**Hanging/Securing Line Using Cable Clamps**

Insert the stainless steel line into the cable clamp and using the appropriate size and type of hardware (not provided) for your structure secure cable clamp to structure.

If your system does not require the use of suspended mounting rods, proceed to Step 5.

**Hanging/Securing Suspending Rod to Structure**

Using a 3/8” drill bit and drill prepare a hole for the insertion of the mounting rod (VHPR160). Remove the nylock nut from the end of the mounting rod you will be inserting, adjust the remaining flanged nut to allow enough of the mounting rod to protrude through hole to fully engage the nylock nut. Using a 1/2” wrench and a 1/2” socket wrench, secure mounting rod by tightening both nuts.
Securing Line to Suspending Rod with Clip

Seat stainless steel line in black poly mounting clips (VHPR159) and close flap. Remove the nylock nut from the end of the mounting rod, adjust the remaining flanged nut to allow room for the black poly mounting clip and enough of the mounting rod to protrude to fully engage the nylock nut. Using a 1/2” wrench and a 1/2” socket wrench, secure black poly mounting clip with stainless steel line to mounting rod by tightening both nuts.
Connecting Stainless Steel Lines

Using a 3/4” wrench and crescent wrench, follow the 1/2” Flare Connector with Required O-Ring Guidelines in Section E. Connect stainless steel lines using union (VHPR128) and o-rings (VHPR120) as shown below.

While tightening your connection, it is important that the nozzle ports from one section of line align with the connecting section of line.

NOTE: This is an example of only one of multiple compatible connections that can be used to connect lines to each other. What is required for your system is dependent on the plan that you and your dealer laid out to fit your specific needs, refer to that plan and assemble accordingly.

Rotating Stainless Steel Lines for Correct Nozzle Port Angle

Standard nozzle angle is 15° above level and with the direction of airflow as shown below.

NOTE: If lines do not want to remain at the angle set, due to vibration or other factors, you may find that opening a couple of mounts and wrapping that area of line with a layer or two of electrical tape and re-secure wrapped line in mount will solve the problem.

Using a 3/4” wrench and crescent wrench, follow the 1/2” Flare Connector with Required O-Ring Guidelines in Section E and assemble coupling (VHPR125) with O-ring (VHPR120) to the end of a stainless steel line as shown below.
Using (2) 3/4" wrenches, follow the PTFE Tape & Tightening Guidelines in Section E to assemble adapter (VHPR123) to coupling installed in Step 7 as shown below.

**VHPR123 - Adapter**

Following the Slip Lock Guidelines in Section E, insert 3/8" High Pressure Nylon Tube into assembly from Step 8 as shown below.

**Do not install nozzles at this time. Nozzles are not installed until after Flushing System, Section O.**
Attaching Ring Mounting Brackets to a 50", 55", or 60" J&D Panel Fan

Using a 9/16" wrench and 9/16" socket, remove the outer most hex bolt, washer and nylock nut from each corner of the J&D panel fan as shown below.

Once mounting brackets are installed, secure where they crossover each other with (1) cable tie. Trim off excess cable tie.

A powered unit can start automatically causing severe injury or even death.

DISCONNECT POWER TO FAN AND WATER PUMP MOTOR
BEFORE INSTALLATION OR SERVICING
Assemble Ring
Following the PTFE Tape and Tightening Guidelines in Section E, tape and assemble threaded adapter (VIEC1000M) to ring connection.

Attach Ring to Mounting Brackets
Using the hanging pegs on the mounting brackets, hook the top of the ring for correct placement and secure ring to the mounting brackets using (4) cable ties as shown below. Once ring is secure, trim excess off cable ties.

Connecting Ring to System
Following the Slip Lock Guidelines in Section E, connect ring to 3/8” High Pressure Nylon Tube.

Do not install nozzles at this time. Nozzles are not installed until after Flushing System, Section O.
Assemble Ring
Following the PTFE Tape and Tightening Guidelines in Section E, tape and assemble threaded adapter (VIEC1000M) to ring connection.

1

Attach Ring to (36” or Larger) Basket Fan
Center the ring on the fan. Using (6) cable ties evenly spaced around the ring, secure ring to fan guard. Once ring is secure, trim excess off cable ties.

2

Connecting Ring to System
Following the Slip Lock Guidelines in Section E, connect ring to 3/8” High Pressure Nylon Tube.

3

Do not install nozzles at this time. Nozzles are not installed until after Flushing System, Section O.
Attaching Cross to Fan

Center the cross on the fan. Using (1) cable tie per cross arm secure cross to fan guard. Once cross is secure trim, excess off cable ties.

SS36SH - 13” 4 Way High Pressure Fog Cross

SS36SH6 - 13” 6 Way High Pressure Fog Cross

Do not proceed to Step 2 until after completing Section O Flushing System or you risk plugging the cross nozzles.

Connecting Cross to System

Following the Slip Lock Guidelines in Section E, connect cross to 3/8” High Pressure Nylon Tube.
Using a 3/4" wrench and crescent wrench, follow the 1/2" Flare Connector with Required O-Ring Guidelines in Section E and assemble coupling (VHPR125) with O-ring (VHPR120) to the end of a stainless steel line as shown below.

If system will be winterized with RV antifreeze, proceed to Step 3 as a 2000 psi Ball Valve (VHPR163) will need to be installed between the end of the line and the Auto Drain Kit.

Using (2) 3/4" wrenches, follow the PTFE Tape & Tightening Guidelines in Section E to assemble adapter (VHPR123) to coupling installed in Step 1 as shown below.

If system will NOT be winterized with RV antifreeze proceed to Step 7.

Using a 3/4" wrench and crescent wrench, follow the 1/2" Flare Connector with Required O-Ring Guidelines in Section E and assemble union (VHPR129) with O-ring (VHPR120) to the end of a stainless steel line as shown below.

Using (2) 3/4" wrenches, follow the PTFE Tape & Tightening Guidelines in Section E to assemble ball valve (VHPR163) to coupling installed in Step 3 as shown below.
Using (2) 3/4" wrenches, follow the PTFE Tape & Tightening Guidelines in Section E to assemble adapter (VHPR123) to ball valve installed in Step 4 as shown below.

If ball valve was installed, skip Step 7 and proceed to Step 8.

Following the Slip Lock Guidelines in Section E, use a 3/8" High Pressure Nylon Tube connect tee (VIEC1000C) to assembly from Step 2 as shown below.

Insert plug (VIEC1000G) into the slip lock end of the previously assembled tee (VIEC1000C) as shown below.

Do not install nozzles at this time. Nozzles are not installed until after Flushing System, Section O.
Using (2) 3/4” wrenches, follow the PTFE Tape & Tightening Guidelines in Section E to assemble (VHPR148) Brass Adapter 3/4” ID Barb x 3/4” Male Hose Thread to pump “IN” port as shown below.

Using (2) 3/4” wrenches, follow the PTFE Tape & Tightening Guidelines in Section E to assemble (VHPR123) Adapter 3/8” Slip Lock x 3/8” MIPT to pump “OUT” port as shown below.
Connecting Filtration System to Pump

Slide (2) VHPR145 Hose Clamps on to the VHPR152 3/4" Braided Hose. Slide one end of braided hose onto the hose barb coming from the filter system and the other end onto the barb going into the pump as shown below. Hose should be pushed onto barbs until stopped by adapter collars.

Once hose is fully onto barbs, slide a hose clamp to 1/4" from end of installed hose. Using a flat head screwdriver, tighten clamp until secure. Repeat for other end of the hose.

Connecting Pump to System

Following the Slip Lock Guidelines in Section E, connect ring to 3/8" High Pressure Nylon Tube to pump using the adapter installed in Step 2.
Filtration System Set Up for System Flushing

Assemble and install the 20 Micron Filter and housing as shown below. (If o-ring is dry, lubricate with a small amount of petroleum jelly.) Filter housings have a positive thread stop, use filter wrench and DO NOT OVER TIGHTEN.

The remaining housings WITHOUT filters are installed at this time.

NOTICE: ---- DO NOT FLUSH SYSTEM WITH NOZZLES INSTALLED ----

Flushing System

Open water valve/s and allow filter system to fill, then power pump and motor.

Observe location furthest from pump. Once water starts to flow from that location let system run at least an additional 7-10 minutes.

Proceed to Section P.
After Flushing System - De-pressurize Filter System

Remove power from pump and close ball valve as shown below.

Press down pressure relief button on top of each filtration housing cap to release pressure.

**WARNING**

Precautions should be taken to ensure that water will not come in contact with electrical cords or outlets as this may result in severe injury or even death.

Remove and Empty Filter Housings

Using filter wrench, remove the bottom of all 3 filter housings and dump out the remaining water.

Remove the 20 micron filter that was installed for the flushing process in Section O. Inspect the filter for debris and rinse if necessary.
Installing Filters

Assemble and install each of the filters and housings in the order as shown below. (If o-ring is dry, lubricate with a small amount of petroleum jelly.) Filter housings have a positive thread stop, use filter wrench and DO NOT OVERTIGHTEN.
**Nozzle Installation**

Using your fingers, screw in and tighten the nozzle into the nozzle port. Hand tighten only. Tools are not recommended as they damage and overtighten the nozzles.

**DO NOT OVERTIGHTEN**

**WARNING:** Do not remove nozzles or plugs while system is running.
**Test & Adjust System**

Open ball valve and provide power to pump motor.

Allow system to pressurize. Once all nozzles are actively fogging, watch the pressure gauge on the pump and adjust the system pressure to 1,000 psi using the Adjustable Pressure Unloader. (Turning the Adjustable Pressure Unloader clockwise increases the pressure and turning it counterclockwise decreases the pressure.)

With system running, do a thorough walk through, look for and mark, leaks, areas of excess condensation, and moisture in unwanted areas. **Do not attempt to make modifications or repairs while system is running.** Areas with excess or unwanted moisture you may need to replace nozzle/s with plugs. Areas that are leaking will depend on the connection. Review the Guidelines for Assembling Components **Section E** and adjust as necessary.

**WARNING:** Do not remove nozzles or plugs while system is running.

**Cleaning Nozzles**

If cleaning more than one nozzle, separate nozzles by type and size as you remove them. Keep them separated during the cleaning process so reassembling and reinstalling after cleaning will be much easier.

**WARNING:** Do not remove nozzles or plugs while system is running.

Disassemble the nozzle/s as shown below.

**Type:** *Anti Drip Nozzles*

**Size:**
- 0.02 GPM
- 0.03 GPM
- 0.05 GPM

**Type:** *Auto Drain Valve Nozzle*

Set aside the o-rings and the ball. If necessary the o-rings and ball can be washed with slightly soapy water.

Soak the remaining metal parts in undiluted CLR® cleaner for a maximum of one hour.

Once done soaking rinse all parts thoroughly and reassemble nozzles.

**Filter Maintenance**

A difference of 10 psi or more is an indication to check the filters. Follow the safety warnings and steps from **Section P** when checking the filters and replacing filters.

Always start by checking the 20 micron filter first, frequently large particles will start to plug this filter. Remove 20 micron filter and flush out particles with clean running water. If filter is intact and comes clean it may be reused. Rinse out the bottom filter housing to remove any sediment that may have collected there as well. Follow the safety warnings and steps from **Section P**. Reinstall filter and turn water back on and check gauges.

If psi does not equalize, you will need to replace the 5 micron and 1 micron filters (*the 5 and 1 micron filters cannot be flushed and reused*). Rinse out bottom filter housings before installing new filters. Follow the safety warnings and steps from **Section P** when replacing filters.
Remove & Clean Nozzles

WARNING: Do not remove nozzles or plugs while system is running.

1. Remove and clean all nozzles, see Maintenance Section S for details on how to clean nozzles.
   NOTE: If you separate nozzles by size and type as you remove them, reassembling and reinstalling after cleaning will be much easier.

Filter System End of Season Care

- Disconnect the water supply line to the filter system.
- Disconnect the hose from the filter system to the pump, leaving the hose connected to the pump.
- Following the safety warnings and steps from Section P, remove and discard used filters.
- Rinse out and reinstall the empty filter housing.
- Check that ball valve is in the open position.

Tubes, Lines, Rings, and Crosses End of Season Care

Do not reinstall nozzles at this time.
Disconnect system from pump and using pressurized air, blow all water out of tubes, lines, rings, and crosses.

If your system is located where it can freeze you may want to provide additional protection.

Additional supplies needed:
- Pond pump
- Propylene glycol RV antifreeze for potable water systems
  (For every 150’ of nylon tubing and stainless steel line, a minimum of 1 Gallon will be needed.)

- With nozzles still out of the system, begin by using pressurized air to blow all water out as mentioned above (any water remaining in the system will dilute the RV antifreeze and reduce its effectiveness).
- Referring to the Nozzle Installation Section Q for the correct way to reinstall the nozzles, hand tightening ONLY, reinstall all the nozzles.
- Remove the auto drain kit, cover tube opening to prevent debris from entering and store in location that is protected from freezing.
- Using the hose that connected the high pressure pump to the filter system, connect the high pressure pump to the pond pump.
- Submerge the pond pump into the container of RV antifreeze.
- Provide power to the pumps - first to the pond pump then to the high pressure fogging pump.
- Starting at the fog line closest to the pump, open the VHPR163 2,000 psi ball valve at the end of the line, once RV antifreeze runs out close it. Working your way further from the pump repeat for each fog line.

Filter System End of Season Care

- Disconnect the water supply line to the filter system.
- Disconnect the hose from the filter system to the pump, leaving the hose connected to the pump.
- Following the safety warnings and steps from Section P, remove and discard used filters.
- Rinse out and reinstall the empty filter housing.
- Check that ball valve is in the open position.

Pump End of Season Care

If your pump is located where there is no chance of freezing.
- Disconnect power to motor.
- Cap IN and OUT connectors to prevent debris from entering unit.

If your pump is located where it can freeze.

**Option #1**
- Disconnect power to motor.
- Cap IN and OUT connectors to prevent debris from entering unit.
- Unscrew bolts holding motor to shelf and relocate pump and motor assembly to a location that is safe from freezing.

**Option #2 - is only available if winterizing entire fogging system with RV antifreeze**

Once entire fogging system has been filled with UNDILUTED propylene glycol RV antifreeze for potable water systems as described in Step 3:
- Keep pump connected to fogging system
- Disconnect the pond pump from the high pressure fog pump
- Cap IN port to pump to prevent debris from entering unit and to keep antifreeze in
- Disconnect power to motor
### Filtration System

**DAILY**
Check pressure gauge at beginning of filtration system and at end of filtration system.
- A difference of 10 psi or more is an indication to check the filters, see maintenance Section S, Filter Maintenance.

### Pump

**DAILY**
Check oil for proper level (middle of the sight glass) and consistency (clear - not milky or discolored).
- If oil show signs of contamination (milky or discolored) change immediately, and replace packings.
  See pump manufacturers service instructions.

  Check under pump for oil leaks.
  - If the pump show signs of oil leaks between crankcase/manifold, change piston rod oil seals immediately.
  - If oil leaks out of the side cover, change side cover oil seals immediately.
  See pump manufacturers service instructions.

  Check for water leaks.
  - If water leaks between crankcase/manifold, change packing assembly immediately.
  - If water leaks from the valve caps, change valve cap O-rings.
  See pump manufacturers service instructions.

**WEEKLY**
Check pressure gauge (when running) should read 1,000 psi.
- If pressure gauge is not at 1,000 psi, use the Adjustable Pressure Unloader to adjust pressure.
  (Turning the Adjustable Pressure Unloader clockwise increases the pressure and turning it counterclockwise decreases the pressure.)

**AFTER FIRST 50 HOURS**
Change oil.
See pump manufacturers service instructions.

**EVERY 500 HOURS**
Change oil.
See pump manufacturers service instructions.

### Motor

**WEEKLY**
Clean all dust and debris off of motor and venting bell.

### Nozzles

**WEEKLY**
Check for plugged nozzles.
- See maintenance Section S, Cleaning Nozzles

**WARNING:** Do not remove nozzles or plugs while system is running.